

Date: Wednesday, 3/21/2007 3:40:44 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HI-STEP LEG ASSEMBLY
 Job Number : 31407
 Estimate Number : 10355
 P.O. Number :
 This Issue : 3/21/2007 S.O. No. :
 Prsht Rev. : NC
 First Issue : 1 / Type : SMALL / MED FAB
 Previous Run : 30813
 Written By :
 Checked & Approved By : 7/07.03.22
 Comment : Est Rev:F Removed Manufacturing 05-11-07 JLM
 Est Rev:G Added part # to Sub 06-08-10 JLM

Part Number : D2582
 Drawing Number : D2582 REV A
 Project Number : N/A
 Drawing Revision : A
 Material :
 Due Date : 4/10/2007

Qty: 20 Um: Ea

Additional Product

Job Number:--



Seq. #: Machine Or Operation: Description :

1.0 31407A SPACER



Comment: Sub-Component SPACER
 D2280 B 31407 x20 -

2.0 31407B STEP LEG



Comment: Sub-Component STEP LEG
 D2278 B 29922B x20 -

3.0 31407C STEP SPACER



Comment: Sub-Component STEP SPACER

X D2322 B 30813C x10mx. B 29922 x10mx. -

4.0 31407D STEP SPACER



Comment: Sub-Component STEP SPACER

D2279 B 22585 x10 -

5.0 MS20470AD44 Rivet, Universal Head



Comment: Qty.: 22.0000 Each(s)/Unit Total: 440.0000 Each(s)

Pick:

Qty Part Number Description Batch

22 MS20470AD4-4 Rivet M102328 x220 -

MF 07-04-10

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 31407

Part Number: D2582

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 4.0000 Each(s)/Unit Total: 80.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 MS20470AD4-5 Rivet M102455 840-MF 07-04-10

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per Dwg D2582 andMF 07-04-10

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07-04-10

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: UA 21PF 07-04-10

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

PF 07-04-11

Job Completion

U 07-04-11

